



### Main Bearing Sets for Continental Engines

ENGINE MODEL	PHASE	SET NUMBER	QTY	CONSISTING OF:
C-75, C-85, C-90		SA530058-A4 Dowel on Thrust Washer	2 EA. 2 EA. 2 EA. 2 EA. 2 EA.	A36074 Thrust Washer 36075 Thrust Washer SA530058 Bearing SA633398 Bearing SA643233 Bearing
		SA530058-A5 Dowels in Crankcase	4 EA. 2 EA. 2 EA. 2 EA.	35552 Thrust Washer SA530058 Bearing SA633398 Bearing SA643233 Bearing
C-90, O-200		SA530058-A6 Thrust Washer	2 EA. 4 EA. 2 EA. 2 EA.	SA530058 Bearing SA633141 Thrust Washer SA633398 Bearing SA643233 Bearing
		SA627246-A2 Flanged Thrust Bearing	2 EA. 2 EA. 2 EA. 2 EA.	SA627246 Bearing SA633398 Bearing SA643233 Bearing
C-125-C, C-145-2 O-300-A, -C, -D		SA36170-A1	2 EA. 6 EA. 2 EA. 2 EA.	SA36170 Bearing SA36171 Bearing SA35562 Thrust Washer SA35563 Thrust Washer
IO-360-AB, -CB, -DB, -GB, HB, -JB, -KB L/TSIO-360-AB, -CB, -DB, -EB, -FB, -GB, -HB, -JB, - KB, -LB		SA646597-A1	2 EA. 6 EA. 4 EA. 4 EA.	SA641992 Bearing SA642337 Bearing SA646288 Thrust Washer 632879 Seal
O-470-A, -E	I		2 EA. 6 EA.	SA537401 Bearing SA530386 Bearing
O-470-B	II	SA646589-A1	2 EA. 4 EA. 6 EA.	SA633136 Bearing SA646288 Thrust Washer SA630464 Bearing
O-470-J, -K, -L, -R	I		2 EA. 6 EA.	SA537401 Bearing SA530386 Bearing
	II		2 EA. 4 EA. 6 EA.	SA633136 Bearing SA646288 Thrust Washer SA530386 Bearing
	III	SA646590-A1	2 EA. 4 EA. 6 EA.	SA633136 Bearing SA646288 Thrust Washer SA642720 Bearing

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O-470-G	I	SA646591-A1	1 EA.	626740 Thrust Washer
	II		1 EA.	626741 Thrust Washer
			2 EA.	SA627795 Bearing
III	II	2 EA.	SA530386 Bearing	
		6 EA.	SA630464 Bearing	
	II	2 EA.	SA530386 Bearing	
III	II	4 EA.	SA646288 Thrust Washer	
		8 EA.	SA630464 Bearing	
	II	4 EA.	SA646288 Thrust Washer	
III	II	10 EA.	SA642720 Bearing	
		II	2 EA.	SA633136 Bearing
	III	II	4 EA.	SA646288 Thrust Washer
6 EA.			SA630464 Bearing	
III		2 EA.	SA633136 Bearing	
III	II	4 EA.	SA646288 Thrust Washer	
		6 EA.	SA642720 Bearing	
	III	2 EA.	SA633136 Bearing	
III	II	4 EA.	SA646288 Thrust Washer	
		6 EA.	SA642720 Bearing	
	III	2 EA.	SA633136 Bearing	
O-470-S, -U	II	SA646590-A1	4 EA.	SA646288 Thrust Washer
			6 EA.	SA530386 Bearing
	III		2 EA.	SA633136 Bearing
III	II	4 EA.	SA646288 Thrust Washer	
		6 EA.	SA642720 Bearing	
	III	2 EA.	SA633136 Bearing	
III	II	4 EA.	SA646288 Thrust Washer	
		6 EA.	SA642720 Bearing	
	III	2 EA.	SA633136 Bearing	
IO-470-C, -D, -E, -F, -G, -H, -J, -K, -L, -M, -N, -S	I	SA646591-A1	1 EA.	626740 Thrust Washer
			1 EA.	626741 Thrust Washer
	II		2 EA.	SA627795 Bearing
2 EA.		SA530386 Bearing		
III	II	6 EA.	SA630464 Bearing	
		2 EA.	SA530386 Bearing	
	II	4 EA.	SA646288 Thrust Washer	
III	II	8 EA.	SA630464 Bearing	
		4 EA.	SA646288 Thrust Washer	
	II	10 EA.	SA642720 Bearing	

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IO-470-R	I		1 EA. 1 EA. 2 EA. 2 EA. 6 EA.	626740 Thrust Washer 626741 Thrust Washer SA627795 Bearing SA530386 Bearing SA630464 Bearing
IO-470-U, -V	II  III	  SA646591-A1	  2 EA. 4 EA. 8.EA 4 EA. 10 EA.	  SA530386 Bearing SA646288 Thrust Washer SA630464 Bearing SA646288 Thrust Washer SA642720 Bearing
IO-520-A, -D, -E, -F, -J, -K, -L	II  III	SA646588-A1  SA646591-A1	  4 EA. 10 EA. 4 EA. 10 EA.	  SA646288 Thrust Washer SA630464 Bearing SA646288 Thrust Washer SA642720 Bearing
IO-520-BB, -CB, -MB	III	SA646592-A1	4 EA. 4 EA. 6 EA.	SA642720 Bearing SA646288 Thrust Washer SA634503 Bearing
TSIO-520-C, -G, -H, -M, -P, -R	II  III	SA646588-A1  SA646591-A1	  4 EA. 10 EA. 4 EA. 10 EA.	  SA646288 Thrust Washer SA630464 Bearing SA646288 Thrust Washer SA642720 Bearing
TSIO-520-AE	III		4 EA. 4 EA. 6 EA.	SA630464 Bearing SA646288 Thrust Washer SA642720 Bearing
TSIO-520-AF, -T	III	SA646591-A1	4 EA. 10 EA.	SA646288 Thrust Washer SA642720 Bearing
TSIO-520-BB, -BE, -CE, -DB, -EB, -JB, -KB, -LB, -NB, -UB, -VB, -WB	III	SA646592-A1	4 EA. 4 EA. 6 EA.	SA642720 Bearing SA646288 Thrust Washer SA634503 Bearing

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